

Plant : P9	TPM CIRCLE NO :-	7	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	
	TPM CIRCLE NAME :	Shine	LOSS NO./STEP									
	DEPT :	M/C Shop (Production)	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	



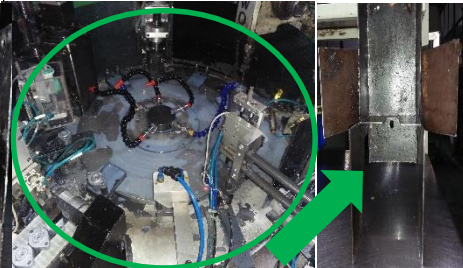
CELL :Tensioner	CELL NAME :	Tensioner	MACHINE STAGE:	SPM	OPERATION:	Facing & Tapping
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KAIZEN THEME :	KAIZEN IDEA :
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To reduce SOC	Cover design changed	BENCHMARK:	Poor
		TARGET:	Good
		KAIZEN START:	03.02.2018

PROBLEM PRESENT STATUS :	COUNTERMEASURE:	TARGET DATE:	19.02.2018
Chips scattering around m/c to facing station.	Cover design change	KAIZEN FINISH:	19.02.2018
		TEAM MEMBERS:	
		1. Amit singh	
		2. Ghanendra	
		BENEFITS:-	
		1. SOC reduce.	
		2. Moral improve	

WHY-WHY ANALYSIS:	BEFORE	AFTER	KAIZEN SUSTAINANCE
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<p>WHY-1: Chips scattering around m/c to facing station.</p> <p>WHY-2: Cover design poor.</p> <p>WHY-3:</p>	  	<p>WHAT TO DO: Ir-reversible</p> <p>HOW TO DO: One time activity</p> <p>FREQUENCY: Not Applicable</p>
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ROOT CAUSE:-	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT
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Cover design poor.	SOC reduce	<table border="1"> <thead> <tr> <th>r</th> <th>educe</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>N/A</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	r	educe	TDC	RESP.	STATUS	1	N/A													
r	educe	TDC	RESP.	STATUS																		
1	N/A																					

REGISTRATION NO.:P9/JH/2018/005	 BEFORE  AFTER	HD SCOPE INFORMATION IN OTHER PLANT				
DATE: 23.3.18		SR.NO.	PLANT	WHEN	WHOM	STATUS
REGISTERED BY: Bipin Dixit		1	N/A			
MANGERS SIGN: Mr. Amreesh Chauhan						